IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant	Serguei Vatchians
Serial No. 10/	Filing Date: July 15, 2003
Title of Application:	A Method For Production Of Metal Foam Or Metal-Composite Bodies With Improved Impact, Thermal And Sound Absorption Properties

Mail Stop Non-Fee Amendment Commissioner for Patents Post Office Box 1450 Alexandria, VA 22313-1450

Preliminary Amendment

Dear Sir:

Please enter this preliminary amendment before examination of this case.

In the claims:

- 1. (original) A method for the production of metal chips comprising the steps of:
- i) providing a mixture of a metal alloy powder with a foaming agent powder, said foaming agent having a given decomposition temperature above which the foaming agent decomposes into gas, and said powders comprising finely dispersed solid particles;
 - ii) pre-compacting the mixture of step i);
- iii) heating the pre-compacted mixture of step ii) to a temperature below said decomposition temperature and at which permanent bonding of the particles can occurs;
- v) hot compacting the mixture obtained in step iii) for producing a compacted body made of a metal matrix embedding the foaming agent; and
- vi) reducing the compacted body into metal fragments and thereby obtaining foamable metal chips.
- 2. (original) A method as defined in claim 1, wherein the step i) of providing the metal alloy powders and the foaming agent powder comprises the step of: